

Tuesday, April 17, 2012 3:19:21 PM

Page 1

Setup Start *NS1*

Stop *NS2*

Customer:

Run Start *NR1*

Stop *NR2*

100	FLOW WATER JET	0.00	
100			
Waterjet	Memo	0.00	
FLOW CNC Waterjet	1-Cut as per Dwg		
0.125	Dwg Rev: <u>B</u>		
	Prog Rev: <u>B</u>		
	2-Deburr if necessary		
110	QC2- Inspect parts off machine FAI/FAIB	0.00	
110			
QC	Memo	0.00	
Quality Control			
120	QC8- Inspect parts - second check	0.00	
120			
QC	Memo	0.00	
Quality Control			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	83882
Description: Center Cargo Floor Protector		Part Number:	D4130-7
Inspection Dwg: D4130	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>SM</i>	Audited by: <i>S</i>	Preliminary Approval:
Date: <i>12-4-30</i>	Date: <i>12/6/29</i>	Date:

Rev	Date	Change	Revised by	Approved
A	10.10.25	New Issue	KJ 	

Dart Aerospace Ltd

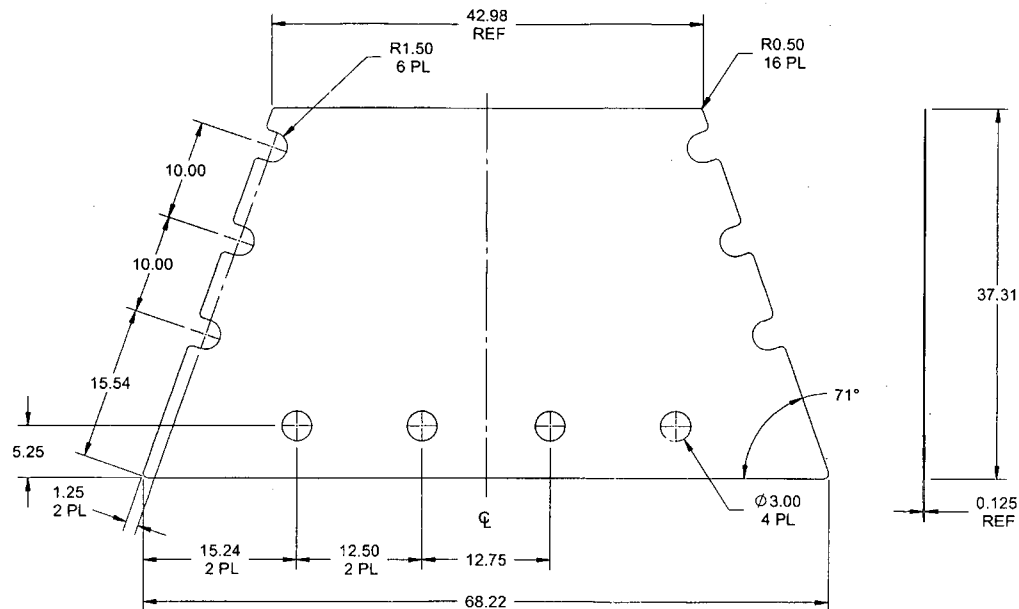
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D4130-7 CENTER CARGO FLOOR PROTECTOR
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1 ON SMOOTH SIDE
- 7) WEIGHT: 10.92 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 83382

1204-17

RELEASED
2011-09-21
JN

DESIGN		HS		DART AEROSPACE USA, INC.	
DRAWN		RF		KENT, WA	
CHECKED				DRAWING NO.	REV. B
MFG. APPR.				D4130	SHEET 4 OF 5
APPROVED				TITLE	SCALE
DE APPR.				FLOOR PROTECTOR	NTS
DATE	11.07.27	<small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>			

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